



S – 5680-BX

IS – 5680C-BX

Hermetic seal machine for pharmaceutical products like PTP sheet



Features

- Fast, tool-less size change enables small volume multiple production.
- Reliable wrapping for high levels of product quality assurance.
- Cantilever design with drive system behind a vertical aluminium plate simplifies line clearance procedures.

Specifications

Box motion end seal

Model	S-5680-BX IS-5680 C-BX (Automatic size change machine)
Speed	MAX 100packs/min (MAX: 60pcs/min with gusseting)
Main motor	AC servo motor



Film width	MAX 300mm (Wide Width type MAX: 440mm)
Cut-off length	120mm~ within Conveyor pitch
Product size (Max.)	Width : 30~100mm Height : 50mm
Compressed air	0.5Mpa 120Nlitere/min (ANR)
Standard paint color	Stainless steel contact parts
Power used	3PH 200V 50/60Hz 7KVA
Machine weight	Approx. 2,300Kg

*Specifications are subject to change depending on product and film.

Rotary end seal

Size change area	S-5680-BX	IS-5680 C-BX
Supply conveyor guide	Handwheel adjustment	Automatic adjustment
Forming Box device width	Manual adjustment	Automatic adjustment
Centre seal block height	Manual adjustment	Automatic adjustment
Product hold down belt height	Manual adjustment	Automatic adjustment
End seal block height	Manual adjustment	Automatic adjustment
Top End seal block front in-line position	Manual adjustment	Automatic adjustment



Film tension angle	Manual adjustment	Automatic adjustment
Film tension roller position	Lever lock	Automatic adjustment
Cut-off length	Manual adjustment	Automatic adjustment
Heater temperature	Automatic adjustment	Automatic adjustment
Product feed timing	Automatic adjustment	Automatic adjustment
Top seal timing	Automatic adjustment	Automatic adjustment
Machine weight	Automatic adjustment	Automatic adjustment

Optional equipment

- On-demand function: (No product, no bag)
- Motor type film auto centering
- Film edge position controller – prevents snaking
- Central seal area W notch cutting
- "Feather Touch" end seal detection system prevents product or foreign material crushing in the end sealer
- Various printer, impress coding and inspection devices.
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